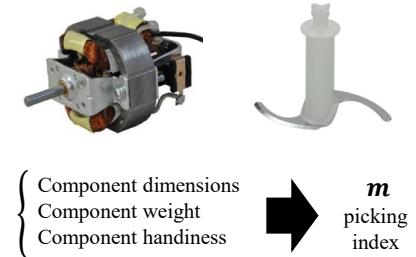
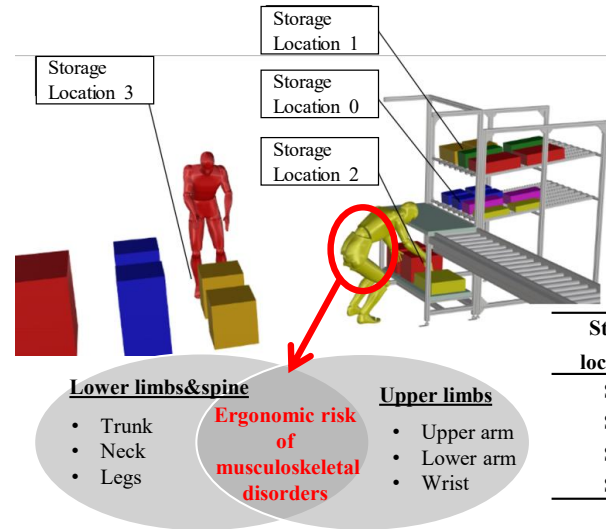
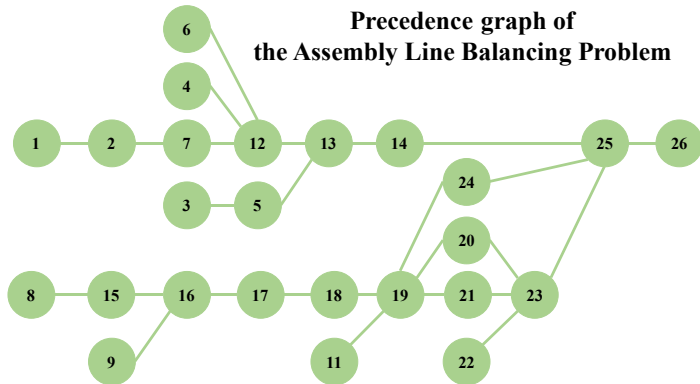


# Progettazione di linee di assemblaggio



| Storage location $k$ | Picking Time( $k, m$ )                                 |
|----------------------|--|
| SL 0                 | $T_{MOST_0}(0.0009m^3 - 0.0134m^2 + 0.1594m + 0.7173)$ |
| SL 1                 | $T_{MOST_1}(0.0008m^3 - 0.0151m^2 + 0.1517m + 0.7307)$ |
| SL 2                 | $T_{MOST_2}(0.0008m^3 - 0.0162m^2 + 0.1466m + 0.7397)$ |
| SL 3                 | $T_{MOST_3}(0.0003m^3 - 0.0074m^2 + 0.0864m + 0.7278)$ |

